

Easy instructions for fitting a cradle to a rationalised Pan 19-1

PAN 19-1



First select a LH or RH caliper using the ID chart provided. Place caliper on a bench upside down with guide pins facing up.

Note: long bolt goes in long guide pin, short bolts goes in short guide pin.



Place cradle into the caliper. Apply thread lock glue to the threads of the bolts.

Use a 14mm inhex socket with an air ratchet and slowly screw in the bolts.

Note: ensure your hold the cradle back against the body of the caliper, then torque the bolts fully up.



Place end caps over guide pins and tap in with a hammer.

Note: to remove cradle, just simply reverse this procedure.

HOW TO IDENTIFY YOUR CALIPER

View from this angle (see photos).
Find large Pin location and/or Casting Number.